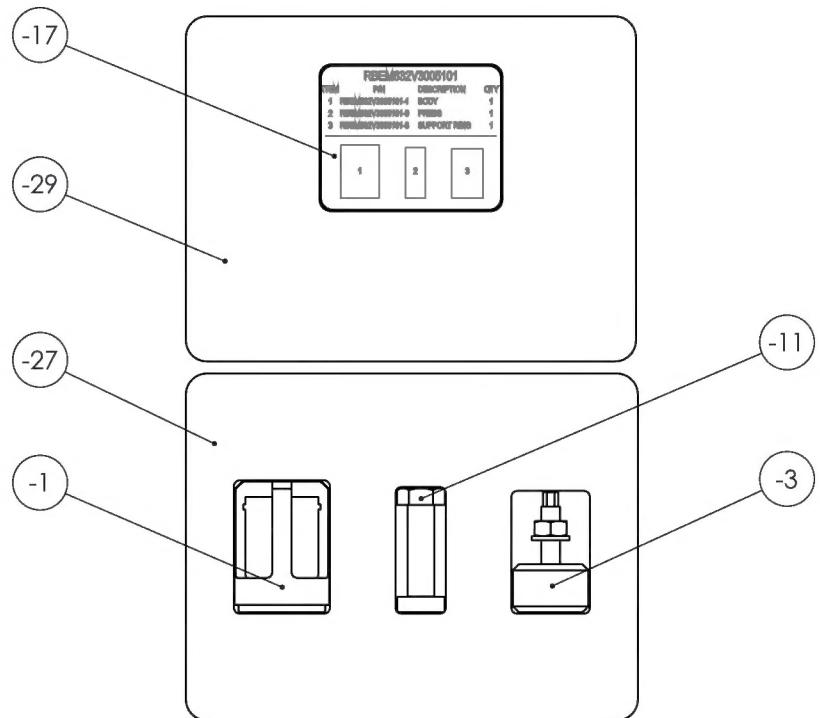


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REV			ECR			DESCRIPTION			REVISIONS			
1										DATE	INITIAL	APPROVED
1	RELEASED FOR PRODUCTION									1/7/2016	RJC	JAG



ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				-1	1	BODY	4140/4142		2
			X	-3	1	SUPPORT RING ASSEMBLY			3
	X	1		-5		SUPPORT RING WELDMENT			4
	1			-7		SUPPORT RING	4140/4142		5
	1			-9		SCREW	STEEL	M10 X 1.5 X 42mm (MCMASTER-CARR #1078N13) MODIFIED	6
X				-11	1	PRESS			7
1				-13		DISC	WHITE DELRIN		8
1				-15		HEX HEAD CAP SCREW	S.S.	M14X2 X 50mm (MCMASTER-CARR #91287A786) MODIFIED	7
				-17	1	LOCATION PLACARD	PLASTIC		10
	1	B/O	-19			HEX NUT	STEEL	M10 X 1.5 (MCMASTER-CARR #92497A450)	3
	1	B/O	-21			FLAT WASHER	STEEL	M10 (MCMASTER-CARR #91166A280)	3
1		B/O	-23			FLAT HEAD SCREW	S.S.	M5X.8 X 16mm (MCMASTER-CARR #91801A280)	7
		B/O	-25	1		CASE	PLASTIC	PELICAN #APP-1200-E	N/S
		B/O	-27	1		BOTTOM FOAM	Y20 BLACK	2.93 X 7.23 X 9.41 (I.R. SPECIALTIES)	11
		B/O	-29	1		LID FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTIES)	12
		B/O		1		DART PLACARD	ALUMINUM	RB41011	N/S
ASSY -9	ASSY -5	ASSY -3							

NOTE:
REFERENCE AIRBUS T/N M632V3005101.



TITLE
FAN FLANGE SEAL REM/INSTL TOOL

DWG NO. RBEM632V3005101

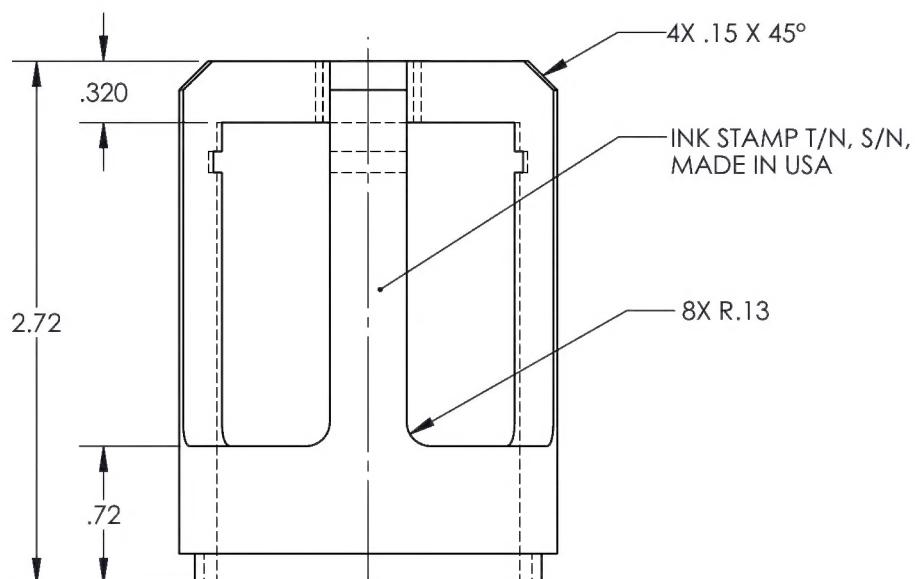
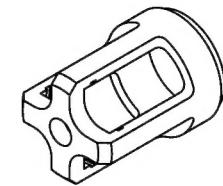
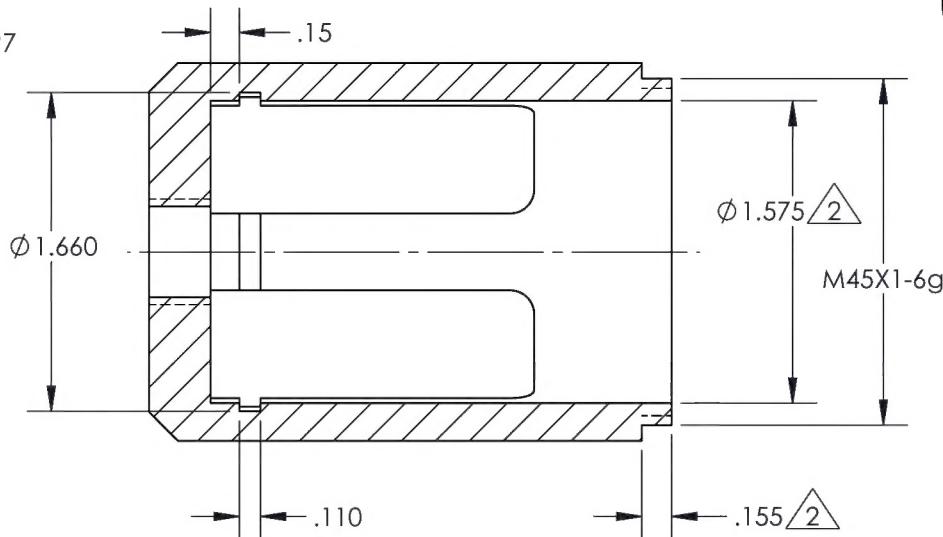
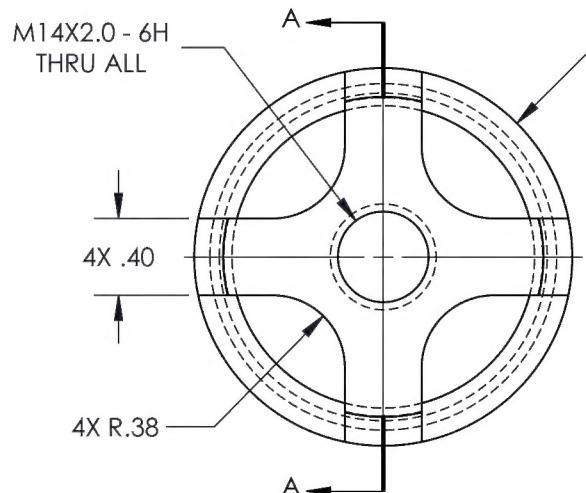
REV 1

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	X ± .1 SURFACES = 125
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:4
DATE	12/2/2015
SHEET 1 OF 12	

H175

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

BODY

SECTION A-A

NOTES:

1. DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE I SC 2
2ND: POWDER COAT YELLOW, FED # 13538

⚠ NO PAINT THIS SURFACE.

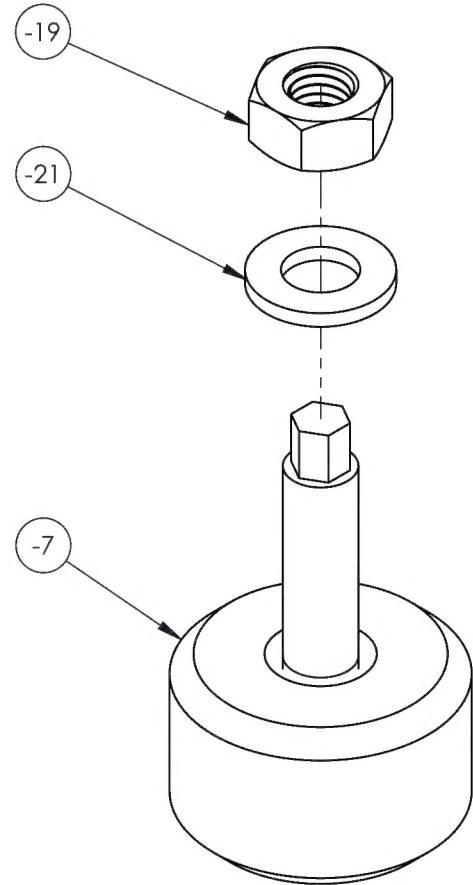


TITLE	
FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO.	RBEM632V3005101-1
MAT'L	4140/4142
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SEE NOTE 1	.XX ± .01 ANGLES ± 5°
SPEC	X ± .1 SURFACES = 125
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:1
DATE	12/1/2015
SHEET 2 OF 12	

REV
1

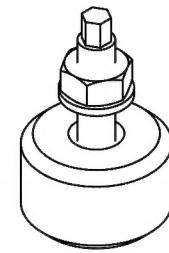
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(-3)

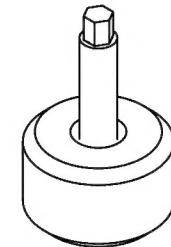
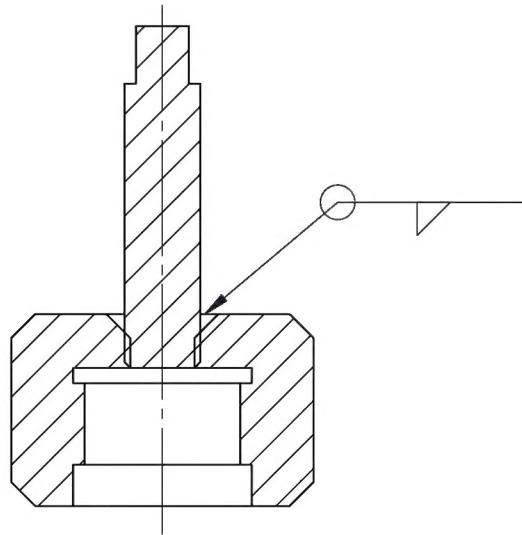
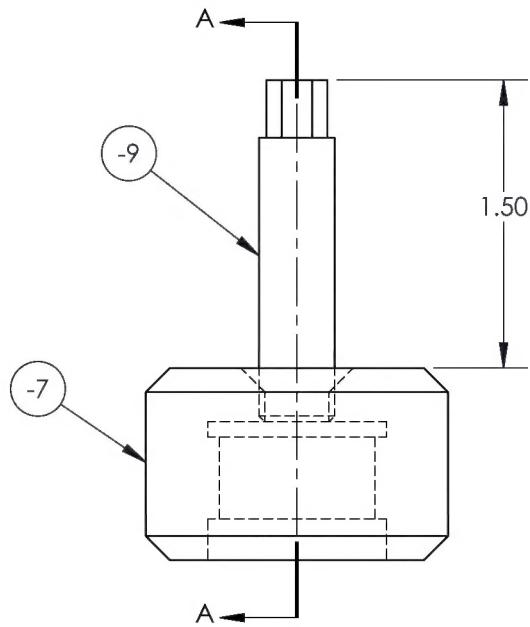
SUPPORT RING ASSEMBLY



	
TITLE FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO.	RBEM632V3005101-3
REV 1	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	✓
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE	1:1
DATE	12/2/2015
SHEET 3 OF 12	

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SECTION A-A

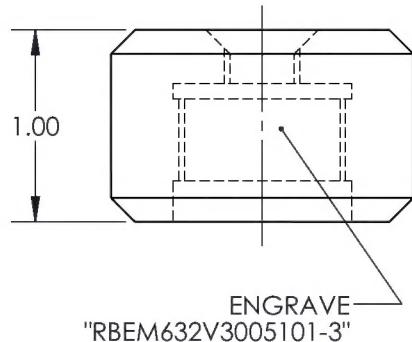
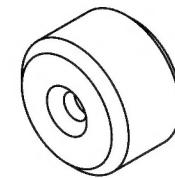
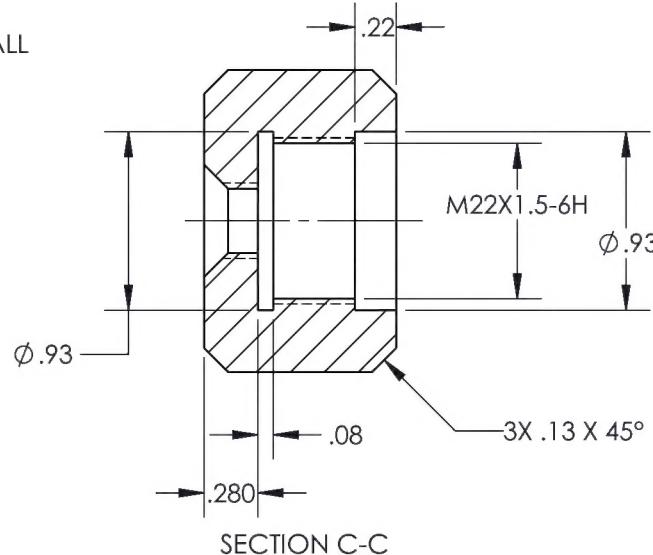
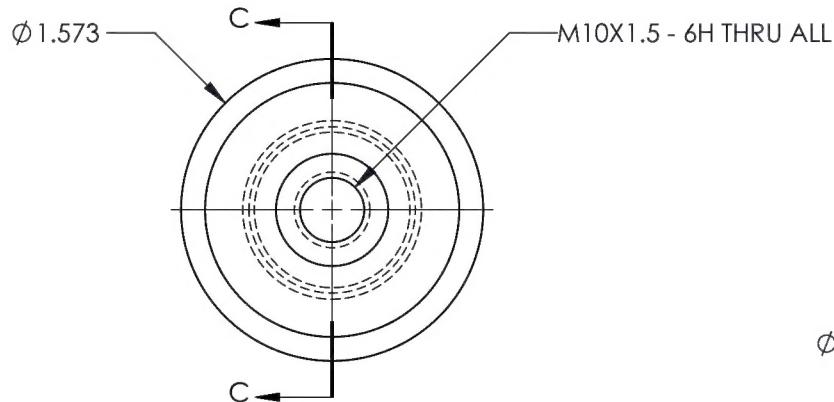
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SUPPORT RING WELDMENT

DART AEROSPACE	
TITLE	
FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO.	
RBEM632V3005101-5	
REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
MAT'L HEAT TREAT FINISH ZINC PLATE SPEC ASTM B633 TYPE I SC 2	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H175	
SCALE	1:1
DATE	12/1/2015
SHEET 4 OF 12	

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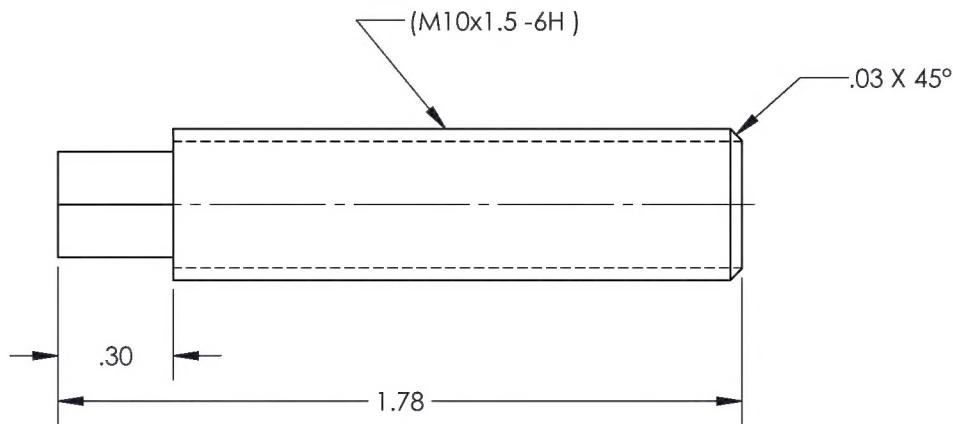
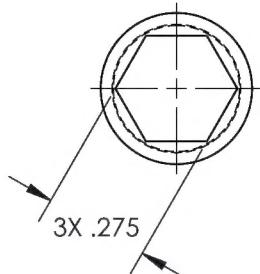
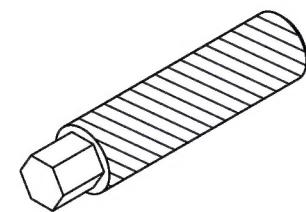
SUPPORT RING

(7)

DART AEROSPACE	
TITLE	
FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO.	
RBEM632V3005101-7	
REV 1	
MATERIAL 4140/4142	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/8	
.000 ± .01 ANGLES ± 5°	
.000 ± .1 SURFACES = 125	
HEAT TREAT	
FINISH SEE -3 WELDMENT	
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H175	
SCALE	1:1
DATE	12/1/2015
SHEET 5 OF 12	

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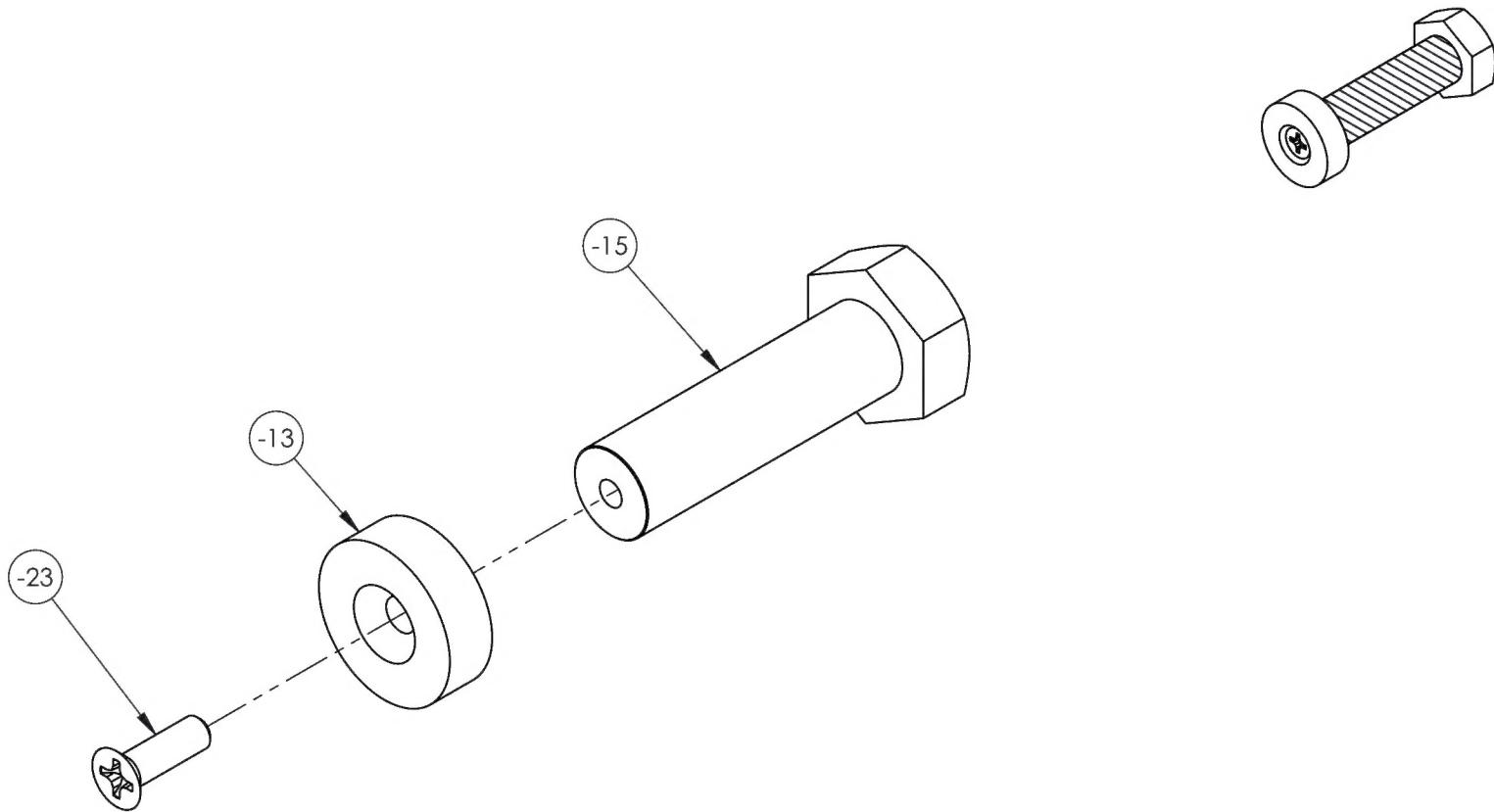
SCREW

(-9)

DART AEROSPACE																																																	
TITLE																																																	
FAN FLANGE SEAL REM/INSTL TOOL																																																	
DWG NO.																																																	
RBEM632V3005101-9																																																	
REV 1																																																	
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">MATERIAL</td> <td style="width: 50%;">STEEL</td> <td colspan="2" style="text-align: right;">UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT</td> <td></td> <td colspan="2">DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>TREAT</td> <td></td> <td colspan="2">.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>FINISH</td> <td>SEE -3 WELDMENT</td> <td colspan="2">.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td>SPEC</td> <td></td> <td colspan="2">X ± .1 SURFACES = 125</td> </tr> <tr> <td>DRAWN BY:</td> <td>CLOUGH</td> <td colspan="2">1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED:</td> <td>DUERFELDT</td> <td colspan="2">2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> <td colspan="2">3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> <td colspan="2">USED ON MODEL</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> <td colspan="2">H175</td> </tr> <tr> <td>SCALE</td> <td>2:1</td> <td>DATE</td> <td>12/1/2015</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">SHEET 6 OF 12</td> </tr> </table>		MATERIAL	STEEL	UNLESS OTHERWISE SPECIFIED		HEAT		DIMENSIONS ARE IN INCHES		TREAT		.XXX ± .005 FRACTIONS ± 1/8		FINISH	SEE -3 WELDMENT	.XX ± .01 ANGLES ± 5°		SPEC		X ± .1 SURFACES = 125		DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		CHECKED:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		QA APPR:	LINDSAY	USED ON MODEL		APPROVED:	GILBERT	H175		SCALE	2:1	DATE	12/1/2015			SHEET 6 OF 12	
MATERIAL	STEEL	UNLESS OTHERWISE SPECIFIED																																															
HEAT		DIMENSIONS ARE IN INCHES																																															
TREAT		.XXX ± .005 FRACTIONS ± 1/8																																															
FINISH	SEE -3 WELDMENT	.XX ± .01 ANGLES ± 5°																																															
SPEC		X ± .1 SURFACES = 125																																															
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R																																															
CHECKED:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING																																															
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																																															
QA APPR:	LINDSAY	USED ON MODEL																																															
APPROVED:	GILBERT	H175																																															
SCALE	2:1	DATE	12/1/2015																																														
		SHEET 6 OF 12																																															

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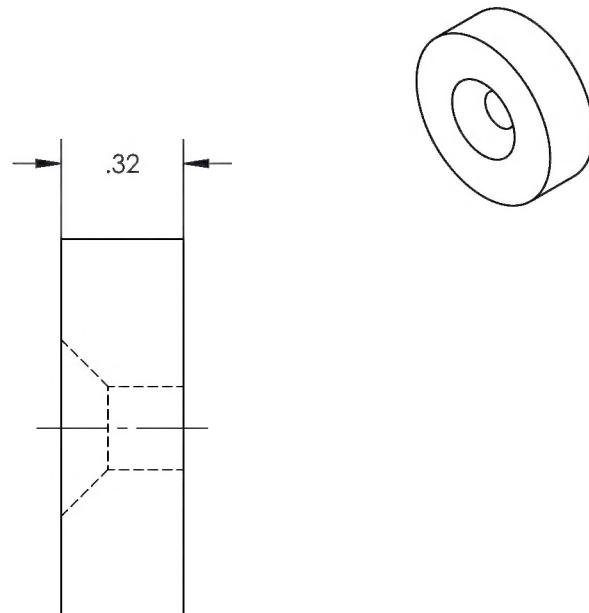
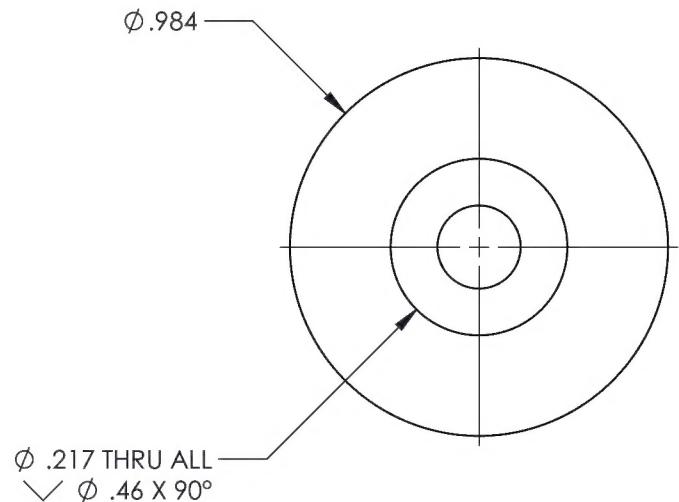
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PRESS

DART AEROSPACE	
TITLE	
FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO. RBEM632V3005101-11	
REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES HEAT .XXX ± .005 FRACTIONS ± 1/8 TREAT .XX ± .01 ANGLES ± 5° FINISH .X ± .1 SURFACES = 125 ✓ SPEC	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:1	DATE 12/1/2015
SHEET 7 OF 12	

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TITLE
FAN FLANGE SEAL REM/INSTL TOOL

DWG NO. RBEM632V3005101-13 **REV** 1

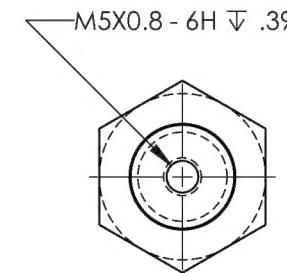
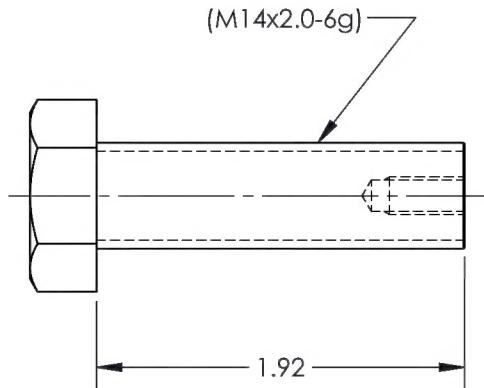
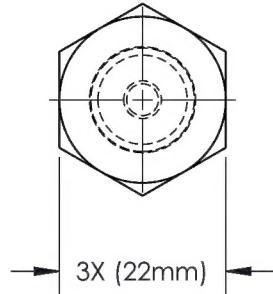
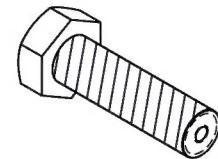
MAT'L	WHITE DELRIN	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005	FRACTIONS ± 1/8
TREAT	.XX ± .01	ANGLES ± 5°
FINISH	X ± .1	SURFACES = 125
SPEC		✓
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	LINDSAY	USED ON MODEL
APPROVED:	GILBERT	H175
SCALE	2:1	DATE 12/1/2015
		SHEET 8 OF 12

(-13)

DISC

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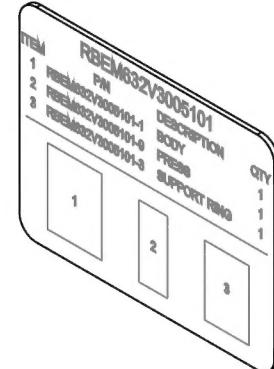
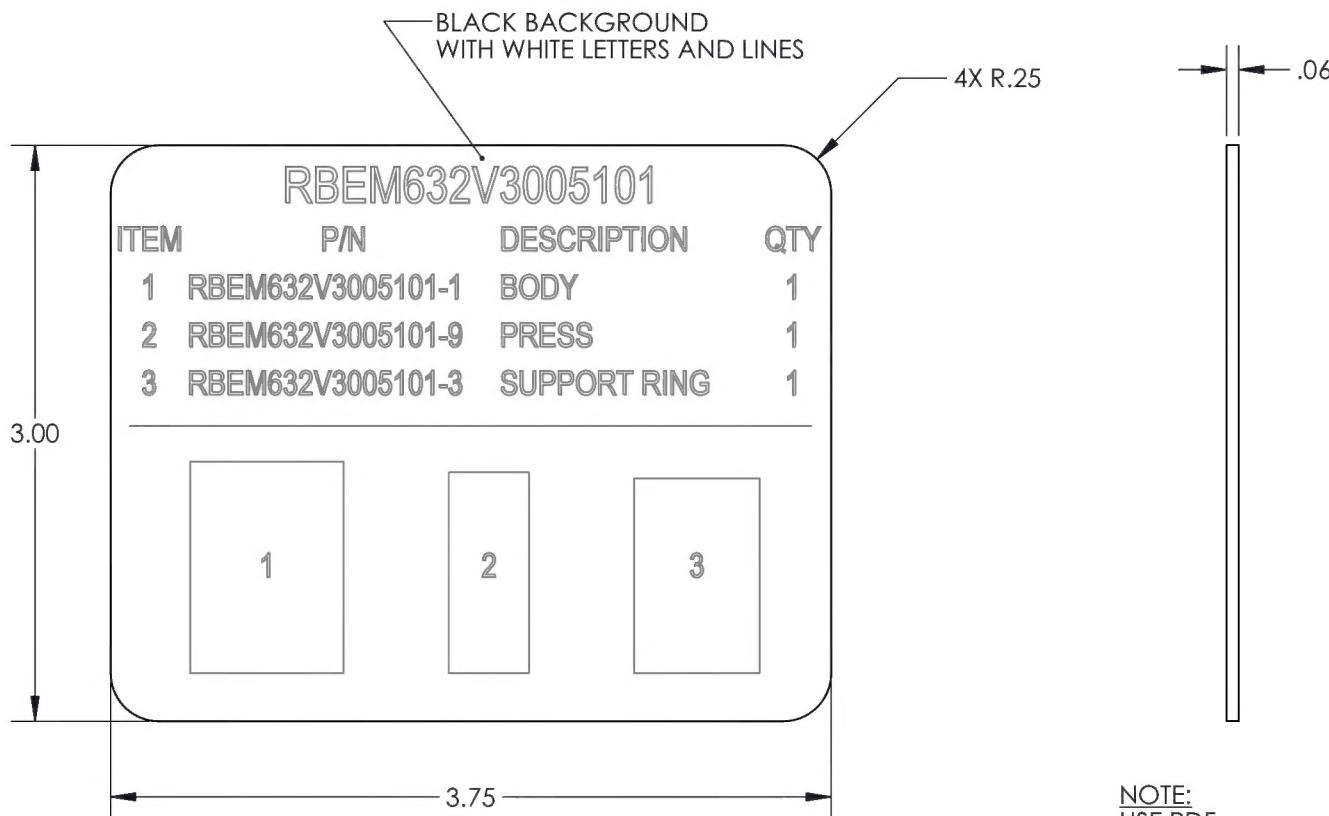
(-15)

HEX HEAD CAP SCREW

DART AEROSPACE	
TITLE	
FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO. RBEM632V3005101-15 REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES HEAT .XXX ± .005 FRACTIONS ± 1/8 TREAT .XX ± .01 ANGLES ± 5° FINISH X ± .1 SURFACES = 125 ✓ SPEC	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT H175	
SCALE 1:1	DATE 12/1/2015
SHEET 9 OF 12	

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NOTE:
USE PDF.

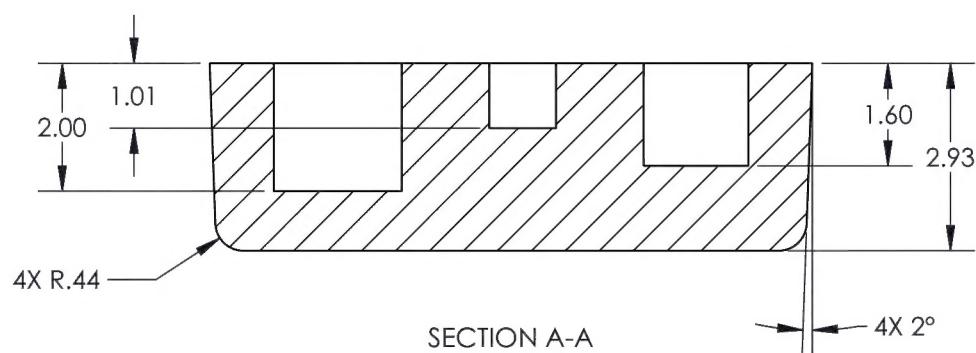
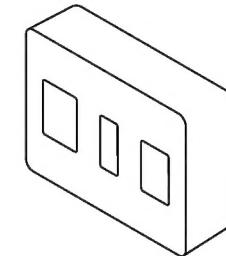
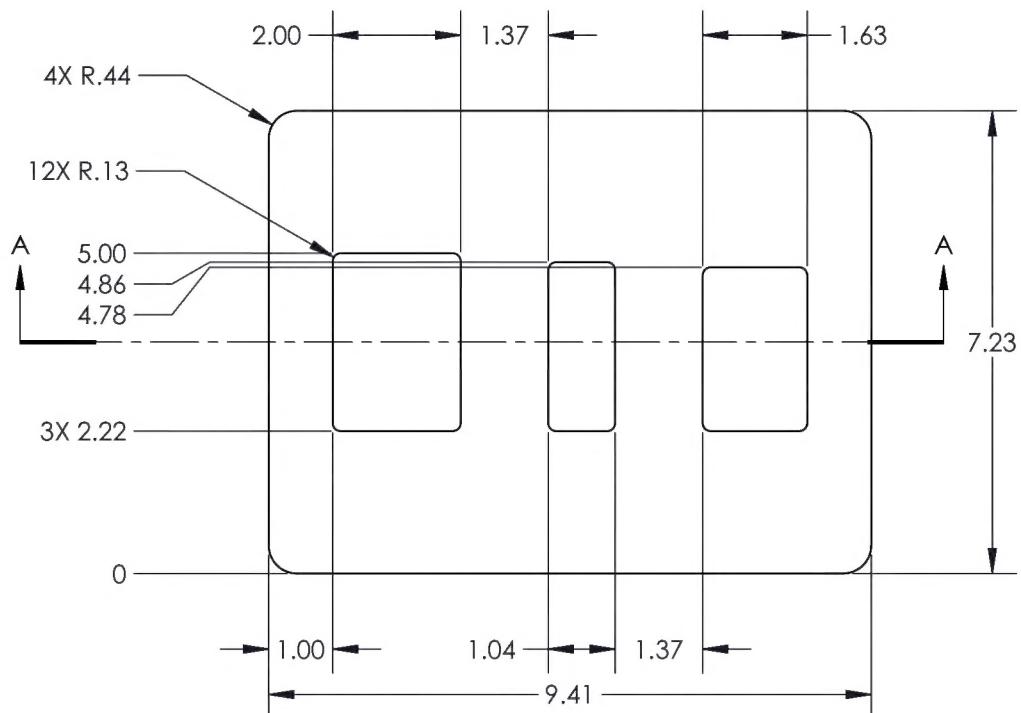
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MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES																								
HEAT	.XXX ± .010 FRACTIONS ± 1/8																								
TREAT	.XX ± .03 ANGLES ± 1°																								
FINISH	X ± .1 SURFACES = 125																								
SPEC																									
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R																								
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING																								
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																								
QA APPR: LINDSAY	USED ON MODEL																								
APPROVED: GILBERT	H175																								
SCALE 1:1	DATE 12/2/2015																								
SHEET 10 OF 12																									

(-17)

LOCATION PLACARD

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

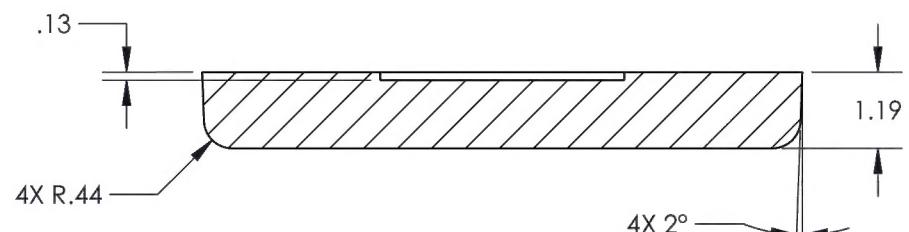
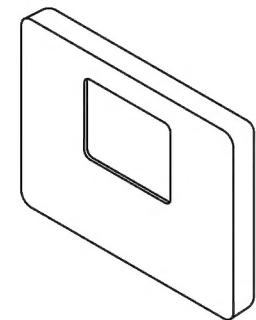
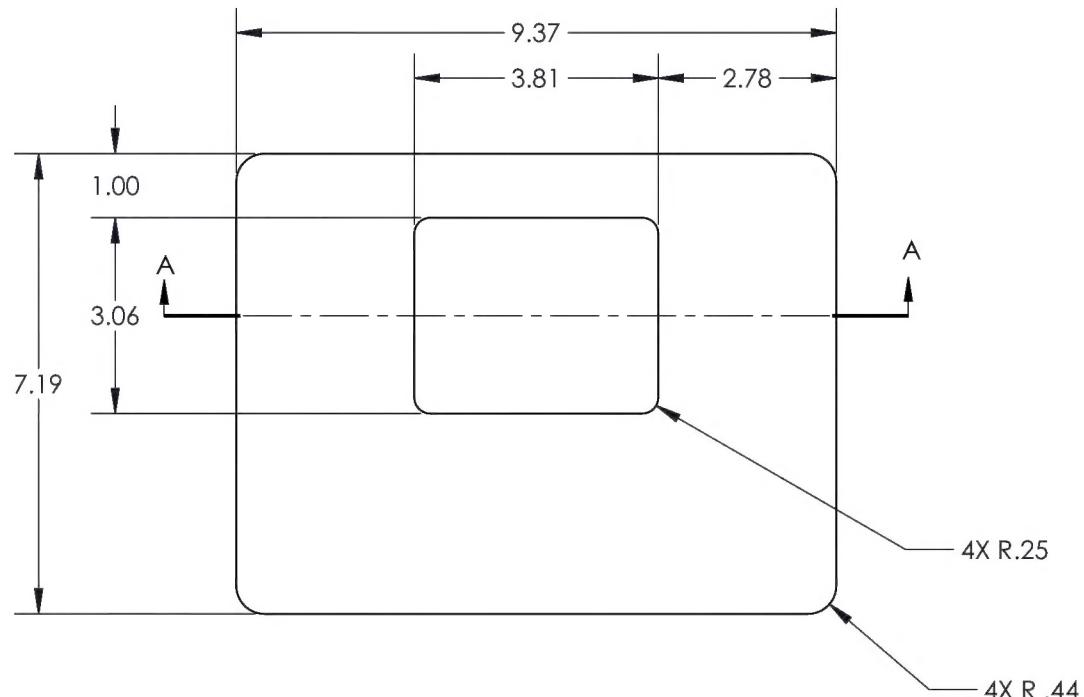
(-27)

BOTTOM FOAM

TITLE		DWG NO.	REV	DART	
				AEROSPACE	Y20 BLACK
FAN FLANGE SEAL REM/INSTL TOOL		RBEM632V3005101-27	1	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH	SPEC		USED ON MODEL H175	
CHECKED:	DUERFELDT	DRAWN BY:	CLOUGH		
OPPS APPR:	ANDERSON	CHECKED:	DUERFELDT		
QA APPR:	LINDSAY	OPPS APPR:	ANDERSON		
APPROVED:	GILBERT	QA APPR:	LINDSAY		
SCALE	1:3	APPROVED:	GILBERT		
DATE	12/2/2015	SCALE	1:3		
SHEET	11 OF 12	DATE	12/2/2015		

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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SECTION A-A

LID FOAM

(-29)

 FAN FLANGE SEAL REM/INSTL TOOL	
DWG NO.	RBEM632V3005101-29
MAT'L	Y20 BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:3
DATE	12/2/2015
SHEET	12 OF 12